

**State of California**  
**AIR RESOURCES BOARD**

**EXECUTIVE ORDER G-70-191-AA**

**Relating to Language Correction in  
Existing Executive Order G-70-191**

**Healy Systems, Inc.**

WHEREAS, the California Air Resources Board ("the Board" or "CARB") has established, pursuant to California Health and Safety Code sections 39600, 39601 and 41954, certification procedures for systems designed for the control of gasoline vapor emissions during motor vehicle fueling operations (Phase II vapor recovery systems) in its "CP-201 Certification Procedure for Vapor Recovery Systems of Dispensing Facilities" (the "Certification Procedures") as last amended June 1, 2001, incorporated by reference into Title 17, California Code of Regulations, Section 94011;

WHEREAS, the Board has established, pursuant to California Health and Safety Code sections 39600, 39601 and 41954, test procedures for determining the compliance of Phase II vapor recovery systems with emission standards in TP-201.1 through TP-201.6 ("the Test Procedures") last amended February 1, 2001, incorporated by reference into Title 17, California Code of Regulations, Section 94011;

WHEREAS, on August 8, 1999, the Board issued Executive Order G-70-191 for the Healy/Franklin Electric VP-1000 Vapor Pump with the Healy Model 600 Vapor Recovery Nozzle (Healy/Franklin System) Healy Model 600 ORVR/800 Nozzle with the Healy/Franklin Electric VP-1000 Vapor Pump (Healy ORVR Phase II Vapor Recovery System) pursuant to the Certification and Test Procedures;

WHEREAS, Executive Order G-70-191 did not correctly describe the Power Level Controls for the Healy/Franklin Electric VP-1000 vapor pump. The language has been modified to accurately reflect the operational characteristics of the Healy/Franklin Electric VP-1000 vapor pump. A nozzle vapor valve verification test procedure and vapor pump operational verification language has been added. Additional language regarding the use of "low-point" condensate traps in the vapor return lines and the use of above ground manifolding of existing station vapor plumbing, increasing the maximum hose length from 13 to 15 ft has also been added;

WHEREAS, these changes and additions in the language to Healy ORVR Phase II Vapor Recovery System Executive Order have been evaluated pursuant to the Board's Certification Procedure and are clarifying changes;

WHEREAS, Sections 15 and 17 of the Certification Procedures provides that the Executive Officer shall issue an order of certification if he or she determines that the vapor recovery system conforms to all of the requirements set forth in Sections 1 through 13 of the Certification Procedures;

WHEREAS, Section 4.7 of the Certification Procedures provides that Phase II systems must be capable of fueling any motor vehicle that may be fueled at service stations not equipped with vapor recovery systems;

WHEREAS, Sections 15 and 17 of the Certification Procedures provide that the Executive Officer may condition the certification of any system;

WHEREAS, I, Michael P. Kenny, Air Resources Board Executive Officer, find that the Healy ORVR Phase II Vapor Recovery System, conforms with all the requirements set forth in the Certification Procedures, and results in a vapor recovery system which is at least 95 percent effective for attendant and/or self-serve use at gasoline service stations, when used in compliance with this Order and when used in conjunction with a Phase I vapor recovery system, which has been certified by the Board and meets the requirements contained in Exhibit 2 of this Order.

NOW, THEREFORE, IT IS HEREBY ORDERED that the Healy ORVR Phase II Vapor Recovery System is certified to be at least 95 percent effective in attended and/or self-service mode, when used with a CARB-certified Phase I system, as specified in Exhibits 1 and 2 of this Order. **Compatibility of this system with onboard vapor refueling vapor recovery (ORVR) systems was verified, but fugitive emissions, which may occur when the underground storage tanks are under positive pressure have not been quantified and were not included in the calculation of system effectiveness.** Exhibit 1 contains a list of the equipment certified for use with the Healy ORVR Phase II Vapor Recovery System. Exhibit 2 contains installation and performance specifications for the system. Exhibit 3 contains a procedure for verifying the dispensing rate.

IT IS FURTHER ORDERED that the dispensing rate for installations of the Healy ORVR Phase II Vapor Recovery System shall not exceed ten (10.0) gallons per minute under any condition. This is consistent with the flow-rate limitation imposed by United States Environmental Protection Agency as specified in the Federal Register, Volume 58, Number 55, page 16019. The dispensing rate shall be verified as specified in Exhibit 3.

IT IS FURTHER ORDERED that the following requirements are made a condition of certification: The Healy ORVR Phase II Vapor Recovery System shall be installed only in facilities which are capable of demonstrating ongoing compliance with the vapor integrity requirements as specified in the most current version of TP-201.3. The owner or operator of the installation shall conduct, and pass, a Static Pressure Decay test as specified in the most current version of TP-201.3, no later than 60 days after startup

and at least once in each twelve month period. The owner or operator of the installation shall conduct, and pass, an Air-to-Liquid Ratio test as specified in TP-201.5 no later than 60 days after startup and at least once in each twelve month period thereafter. The test results shall be made available to the local air pollution control or air quality management district upon request within fifteen days after the tests are conducted, or within fifteen days of the request. Alternative test procedures may be used if determined by the Executive Officer, in writing, to yield comparable results.

IT IS FURTHER ORDERED that the Healy ORVR Phase II Vapor Recovery System, as installed, shall comply with the procedures and performance standards that the test installation was required to meet during certification testing. If, in the judgment of the Executive Officer, a significant fraction of installations fails to meet the specifications of this certification, or if a significant portion of the vehicle population is found to have configurations which significantly impair the system's collection efficiency, the certification itself may be subject to modification, suspension or revocation.

IT IS FURTHER ORDERED that compliance with the certification requirements and rules and regulations of the Division of Measurement Standards of the Department of Food and Agriculture, the State Fire Marshal's Office, and the Division of Occupational Safety and Health of the Department of Industrial Relations are made a condition of this certification.

IT IS FURTHER ORDERED that the Healy ORVR Phase II Vapor Recovery System shall, at a minimum, be operated in accordance with the manufacturer's recommended maintenance intervals and shall use the manufacturer's recommended operation, installation, and maintenance procedures.

IT IS FURTHER ORDERED that the Healy Model 600 ORVR/800 nozzles shall be 100 percent performance checked at the factory, including checks of the integrity of the vapor and liquid path, as specified in Exhibit 2 of this Order, and of the proper functioning of all automatic shut-off mechanisms.

IT IS FURTHER ORDERED that each Healy/Franklin Electric VP-1000 Vapor Pump shall be adjusted and 100-percent performance checked at the factory, including verification that the pump performance is within the range specified in Exhibit 2 of this Order.

IT IS FURTHER ORDERED that the Healy ORVR Phase II Vapor Recovery System shall be performance tested during installation for ability to dispense gasoline and collect vapors without difficulty, in the presence of the station manager or other responsible individual. Healy Systems shall provide, to the station owner, operator or designee, CARB-approved copies of the installation and maintenance manuals for the Healy ORVR Phase II Vapor Recovery System. Healy Systems or a factory authorized representative, shall provide to the station manager or other responsible individual, instructions in the proper use of the Healy ORVR Phase II Vapor Recovery System, its

repair and maintenance schedules, and locations where system and/or component replacements can be readily obtained. Copies of this Executive Order and installation and maintenance manuals for the Healy ORVR Phase II Vapor Recovery System shall be stored at the facility. Revisions to the manual are subject to approval by CARB.

IT IS FURTHER ORDERED that the Healy ORVR Phase II Vapor Recovery System, shall be warranted by Healy Systems, in writing, for at least one year, to the ultimate purchaser and each subsequent purchaser, that the vapor recovery system is designed, built and equipped so as to conform, at the time of original installation or sale, with the applicable regulations and is free from defects in materials and workmanship which would cause the vapor recovery system to fail to conform with applicable regulations. Healy Systems shall provide copies of the manufacturer's warranty for the Healy ORVR Phase II Vapor Recovery System, to the station manager, owner or operator. Hoses, nozzles and breakaway couplings shall be warranted to the ultimate purchaser as specified above for at least one year, or for the expected useful life, whichever is longer.

IT IS FURTHER ORDERED that any alteration of the equipment, parts, design, or operation of the systems certified hereby is prohibited, and deemed inconsistent with this certification, unless such alteration has been approved by the Executive Officer or his or her designee.

IT IS FURTHER ORDERED that, upon the adoption of revised standards, an installed Healy ORVR Phase II Vapor Recovery System may continue to be used as provided in Certification Procedure CP-201, pursuant to California Health and Safety Code section 41956.1, which provides that whenever the Board revises performance or certification standards, any system or any system components certified under procedures in effect prior to the adoption of revised standards and installed prior to the effective date of the revised standards may continue to be used in gasoline marketing operations for a period of four years after the effective date of the revised standards, provided that all necessary repair and replacement parts or components shall be certified.

IT IS FURTHER ORDERED that the certification of the Healy ORVR Phase II Vapor Recovery System is valid through July 31, 2005, or as otherwise provided under state law and regulations.

Executed at Sacramento, California, this 30 day of July, 2001.



Michael P. Kenny  
Executive Officer